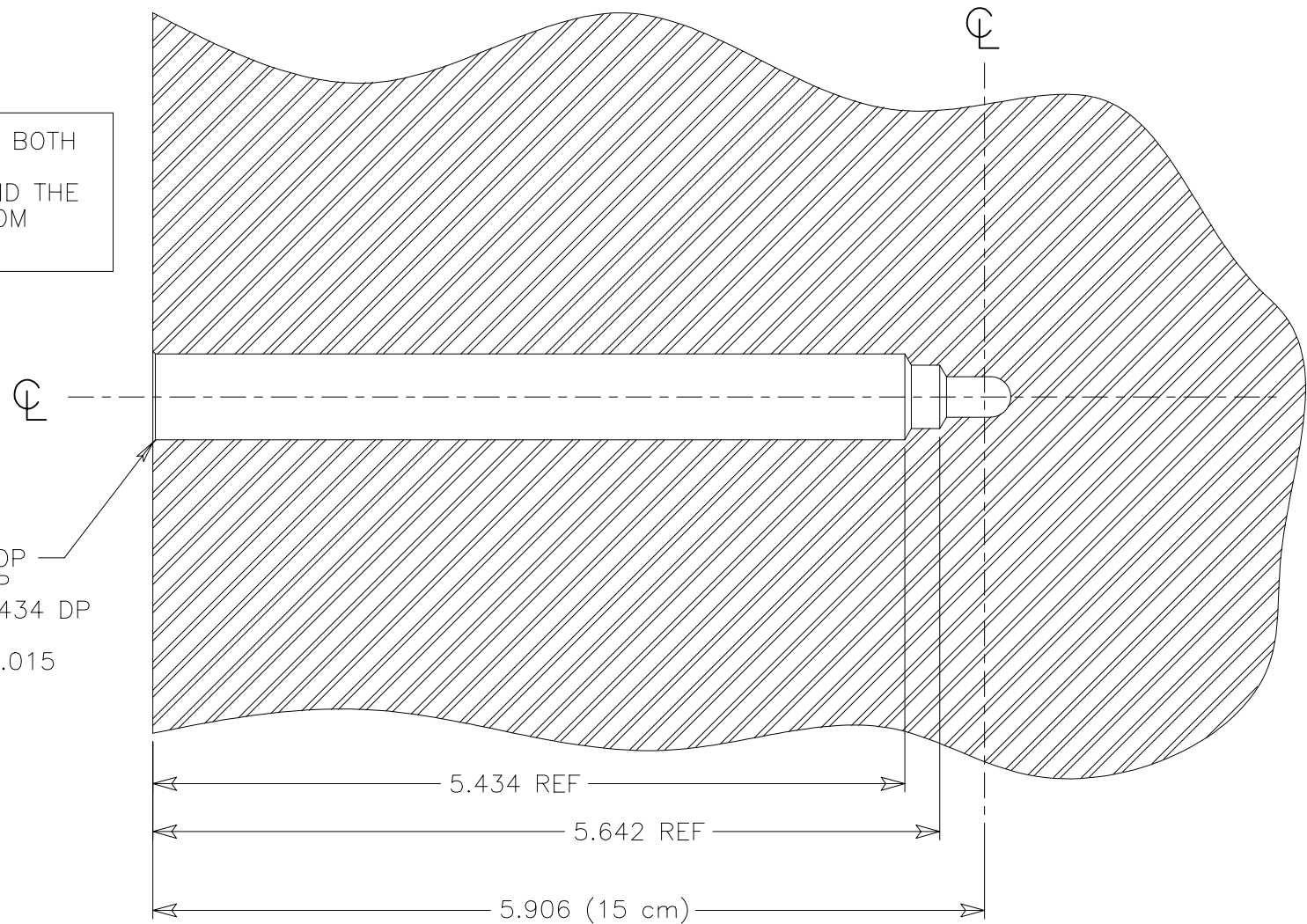


CENTERLINES REFER TO BOTH THE CENTROID OF THE COLLECTING VOLUME AND THE CENTER OF THE PHANTOM BLOCK



- 0.240 BALL MILL x 6.062 DP
- 3/8 (118° TIP) x 5.642 DP
- 1/2 DRILL (118° TIP) x 5.434 DP
- 0.507 REAMER x 5.434 DP
- CHAMFER CORNER 45° x 0.015

ALL DIMENSIONS IN INCHES AND TOLERANCES OF  $\pm 0.005$  UNLESS OTHERWISE NOTED

MATERIAL:  
1. ACRYLIC, POLYSTYRENE, OR OTHER; 30 cm x 30 cm

REVISION NO.  
01  
DRAWN BY:  
BDH

**STANDARD  
IMAGING**  
Middleton, WI

PRODUCT  
NOTE

DATE 12/7/01  
PAGE 1 OF 1  
NUMBER 4452-01

**SeeDOS Ltd**  
cwalters@seedos.com  
www.seedos.com

SUBJECT : MODEL 1 PHANTOM BLOCK MACHINING